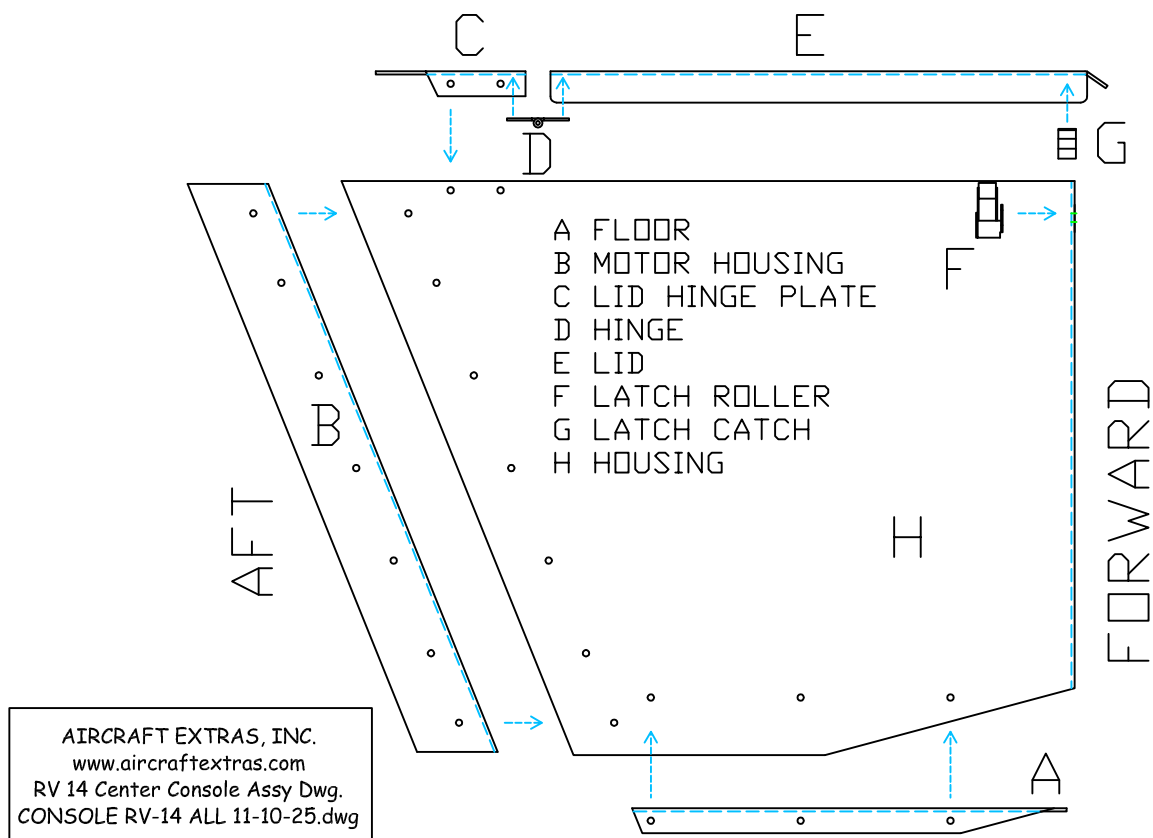




RV-14 CONSOLE ASSEMBLY INSTRUCTIONS

Cleco A and B to H, then rivet BUT do not rivet the two upper most rivets in B yet.

Rivet G to E. Rivet F to upper holes in H. Cleco C to H.

Fit E to H inserting the latch into the rollers. Slide E forward till the latch touches H. Now slide E aft about 0.05" to 0.1" to allow some latch clearance. Note the gap distance between C and E needed for the hinge.

Remove C and E. Place C and E upside down on the bench over top the hinge with the same gap distance as noted before. Drill the holes in the hinge. Hinge can be installed with hinge pin up or down. Cleco C and E to the hinge, then cleco C to H. If all fits well, rivet all together.

Rivet the last two rivets between B and H.

Attach the console to the floor and flap motor housing with #10 screws and plate-nuts. Because all installations are different, it will be left to the user to supply a 3/4" x 3/4" angle, 1/16" or 1/8" thick for attaching the console to the floor. Use an appropriate length.